TYPES OF APPLICATION
These boards are used in the door industry for the following:

- Apartment entrance doors
- Burglar-resistant doors
- Climate doors

PROCESSING
After longer periods of storage at low temperatures and in humid conditions, HDF HOMADUR® Alu-Climate Door Skins must first be allowed to acclimatise for at least 24 hours in the production hall before the pressing process commences. When processing the fibreboards, the temperature of the boards should be 15 °C or higher. Before any further processing, such as edge-planing or profiling, is carried out, the finished door blank should rest for at least 24 hours or at least be cooled down using a star cooler, for example.

PROCESSING PARAMETERS

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Processing temperature</td>
<td>max. 110 °C</td>
</tr>
<tr>
<td>Spec. pressure</td>
<td>max. 2.5 kg/cm²</td>
</tr>
<tr>
<td>Press time</td>
<td>max. 3 minutes</td>
</tr>
</tbody>
</table>

STORING
The HDF HOMADUR® Raw Alu-Climate Door Skin should be stored in closed, well-ventilated, temperature-controlled rooms.

PLEASE NOTE
For further information please see the general specifications of HDF HOMADUR®. The information above is provided to the best of our knowledge, but no liability can be inferred.