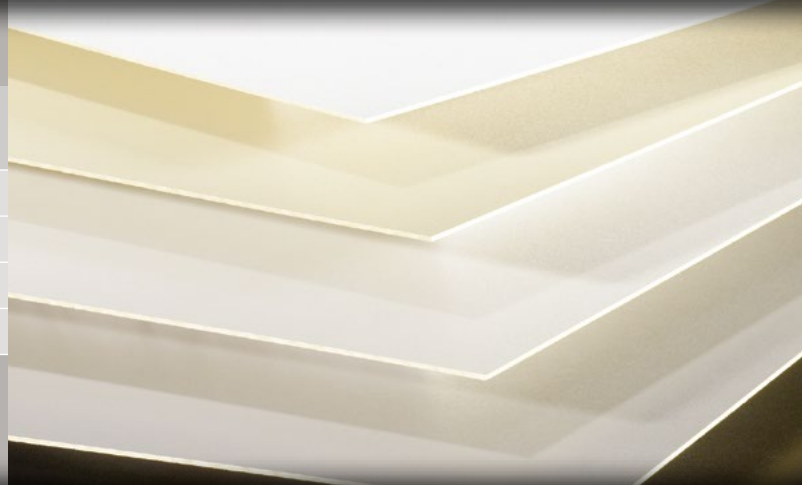


Finishing of HDF HOMADUR® Primed boards

TYPES OF APPLICATION

These boards are used in the following branches, for example:

- Furniture industry
- Exhibition stand construction
- Interior fitting
- Door industry



HDF HOMADUR® PRIMED BOARDS WITH NC LACQUER APPLICATION

- Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit
CAUTION: Do not sand through to the subsurface!
- NC lacquering by rolling, spraying or pouring, approx. 20–100 g/m²
- Drying approx. 60 sec.–10 min. with appropriate ventilation and temperature

NOTE: When using NC lacquers, paraffin contained in the coreboard may lead to a delay in drying or cause problems with drying.

HDF HOMADUR® PRIMED BOARDS WITH PUR LACQUER APPLICATION

- Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit
CAUTION: Do not sand through to the subsurface!
- PUR lacquering by spraying or pouring, approx. 60–100 g/m²
- Drying approx. 35 min. in the tower dryer or overnight with room temperature

HDF HOMADUR® PRIMED BOARDS WITH SYNTHETIC RESIN LACQUER APPLICATION

- Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit
- Apply lacquer in accordance with the lacquer manufacturer's instructions. Lacquer quantity in accordance with the lacquer manufacturer's instructions
- Drying approx. 3 hours in the dryer or overnight with room temperature

HDF HOMADUR® PRIMED BOARDS WITH SH LACQUER APPLICATION

- Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit
CAUTION: Do not sand through to the subsurface!
- SH lacquering by pouring or spraying
- Drying approx. 60 sec.–10 min. depending on the relevant ventilation and temperature

NOTE: When using SH lacquers, chalk in the pigmented primer or paraffin that may be contained in the coreboard can delay drying or cause problems with drying.

HDF HOMADUR® PRIMED BOARDS WITH WATER LACQUER APPLICATION

- Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit.
CAUTION: Do not sand through to the subsurface!
- Water lacquer application by rolling, pouring or brushing, approx. 100–120 g/m²
- Immediate drying by tower dryer or passing through drying channels

NOTE: Water lacquers must be dried immediately, as otherwise the water-based solutions roughen the surface.

PLEASE NOTE

For further information please see the general specifications of HDF HOMADUR®. The information above is provided to the best of our knowledge, but no liability can be inferred.