Finishing of HDF HOMADUR® Primed boards

TYPES OF APPLICATION

*These boards are used in the following branches, for example:
- Furniture industry
- Exhibition stand construction
- Interior fitting
- Door industry

HDF HOMADUR® PRIMED BOARDS WITH NC LACQUER APPLICATION

- Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit

**CAUTION:** Do not sand through to the subsurface!

- NC lacquering by rolling, spraying or pouring, approx. 20 – 100 g/m²
- Drying approx. 60 sec. – 10 min. with appropriate ventilation and temperature

**NOTE:** When using NC lacquers, paraffin contained in the coreboard may lead to a delay in drying or cause problems with drying.

HDF HOMADUR® PRIMED BOARDS WITH PUR LACQUER APPLICATION

- Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit

**CAUTION:** Do not sand through to the subsurface!

- PUR lacquering by spraying or pouring, approx. 60 – 100 g/m²
- Drying approx. 35 min. in the tower dryer or overnight with room temperature

HDF HOMADUR® PRIMED BOARDS WITH WATER LACQUER APPLICATION

- Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit

**CAUTION:** Do not sand through to the subsurface!

- Water lacquer application by rolling, pouring or brushing, approx. 100 – 120 g/m²
- Immediate drying by tower dryer or passing through drying channels

**NOTE:** Water lacquers must be dried immediately, as otherwise the water-based solutions roughen the surface.

HDF HOMADUR® PRIMED BOARDS WITH SYNTETHIC RESIN LACQUER APPLICATION

- Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit

- Apply lacquer in accordance with the lacquer manufacturer’s instructions. Lacquer quantity in accordance with the lacquer manufacturer’s instructions
- Drying approx. 3 hours in the dryer or overnight with room temperature

**PLEASE NOTE**

For further information please see the general specifications of HDF HOMADUR®. The information above is provided to the best of our knowledge, but no liability can be inferred.

SALES DEPARTMENT
HOMANIT GmbH & Co. KG
Postfach 1253 · 37402 Herzberg am Harz, Germany
Phone +49 5521 84-278 · Fax +49 5521 84-179
info@homanit.de · www.homanit.de

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