



HDF HOMADUR® Uni Plus & Decor Plus

Technical information

1. The product

HDF HOMADUR® Plus are finished lacquered wood fibreboards for different applications.

HDF HOMADUR® Uni Plus boards and Wood Grain Decor Plus boards are lacquered with 'water-based-emulsions' and 'special UV lacquers'.

2. Specifications

HDF HOMADUR® Plus is tested in accordance with DIN EN 622 Part 1 and Part 5 and has the following data at dispatch:

Thickness: 1.5 mm – 6.0 mm

Dimensions: Formats on request

Thickness tolerance: ± 0.15 mm

Abrasion behaviour: 2 E

Behaviour under scratching: 4 D

3. Processing instructions

During pressing with honeycomb inserts the specific pressure should be adjusted to the frame structure.

4. Processing parameters

Processing temperature: max. 100° C

Spec. pressure: max. 2.5 kg/cm²

Press time: max. 3 minutes

5. Care and cleaning

The lacquered surfaces of the HDF HOMADUR® Plus boards should be cleaned with a soft cloth and mild cleaning agent in common household use.

6. Please note

For further information please see the general specifications of HDF HOMADUR®. The information above is provided to the best of our knowledge, but no liability can be inferred.

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