



## Finishing of HDF HOMADUR® Primed boards

### Technical information

#### 1. HDF HOMADUR® Primed boards with NC lacquer application

- 1.1 Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit.  
*Caution: Do not sand through to the subsurface.*
- 1.2 NC lacquering by rolling, spraying or pouring, approx. 20 – 100 g/m<sup>2</sup>.
- 1.3 Drying approx. 60 sec. – 10 min. with appropriate ventilation and temperature.

*Note: When using NC lacquers, paraffin contained in the coreboard may lead to a delay in drying or cause problems with drying.*

#### 2. HDF HOMADUR® Primed boards with PUR lacquer application

- 2.1 Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit.  
*Caution: Do not sand through to the subsurface.*
- 2.2 PUR lacquering by spraying or pouring, approx. 60 – 100 g/m<sup>2</sup>.
- 2.3 Drying approx 35 min. in the tower dryer or overnight with room temperature.

#### 3. HDF HOMADUR® Primed boards with syntetic resin lacquer application

- 3.1 Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit.
- 3.2 Apply lacquer in accordance with the lacquer manufacturer's instructions. Lacquer quantity in accordance with the lacquer manufacturer's instructions.
- 3.3 Drying approx. 3 hours in the dryer or overnight with room temperature.

#### 4. HDF HOMADUR® Primed boards with SH lacquer application

- 4.1 Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit.  
*Caution: Do not sand through to the subsurface.*
- 4.2 SH lacquering by pouring or spraying.
- 4.3 Drying approx 60 sec. – 10 min. depending on the relevant ventilation and temperature.

*Note: When using SH lacquers, chalk in the pigmented primer or paraffin that may be contained in the coreboard can delay drying or cause problems with drying.*

#### 5. HDF HOMADUR® Primed boards with water lacquer application

- 5.1 Smooth the HDF HOMADUR® Primed boards as required using the appropriate grit.  
*Caution: Do not sand through to the subsurface.*
- 5.2 Water lacquer application by rolling, pouring or brushing, approx. 100 – 120 g/m<sup>2</sup>.
- 5.3 Immediate drying by tower dryer or passing through drying channels.

*Note: Water lacquers must be dried immediately, as otherwise the water-based solutions roughen the surface.*

#### 6. Please note

For further information please see the general specifications of HDF HOMADUR®. The information above is provided to the best of our knowledge, but no liability can be inferred.

**HOMANIT GMBH & CO. KG**  
Postfach 1180  
Niederlosheimer Str. 109  
Phone  
Fax  
E-mail

D-66674 Losheim am See  
D-66679 Losheim am See  
+ 49 6872/602-0  
+ 49 6872/602-110  
info@homanit.de  
www.homanit.de



„HOMANIT POLSKA Sp.z o.o. i Spółka“  
Spółka Komandytowa  
ul. Kołobrzeska 17-19  
PL 78-230 Karlino, Poland  
Phone  
Fax

+ 48 94 3100400  
+ 48 94 3117534

Sales department  
Postfach 1253  
Bahnhofstr. 30  
Phone  
Fax  
E-Mail

D-37402 Herzberg am Harz  
D-37412 Herzberg am Harz  
+ 49 5521/84-0  
+ 49 5521/84-269  
info@homanit.de

Sales department  
Phone  
E-Mail

+ 48 94 3100571  
info@homanit.pl  
www.homanit.pl

