



HDF HOMADUR® Primed for door skins

Technical information

1. The product

HDF HOMADUR® Primed are specially lacquered HDF HOMADUR® boards, which, for example, after pressing, are particularly suitable for doors, which can then be finally lacquered with different lacquers.

2. Specifications

HDF HOMADUR® Primed is tested in accordance with DIN EN 622 Part 1 and Part 5 and has the following data at dispatch:

Thickness:	1.5 mm – 6.0 mm
Dimensions:	Cut to sized measures
Density HDF:	870 ± 30 kg/m ³
Transverse tensile strength at a residual moisture:	≥ 1.1 N/mm ² 5% ± 1%
Thickness tolerance:	± 0.15 mm

3. Processing instructions

- During pressing with honeycomb inserts the spec. pressure should be adjusted to the frame structure.
- Smooth the primed door skins using an abrasive belt before lacquering.
Caution: Do not sand through to the subsurface
- Test lacquering/ pre-check see no. 5, paragraph 1.

4. Processing parameters

Processing temperature:	max. 110° C
Spec. pressure:	max. 2.5 kg/cm ²
Press time:	max. 3 minutes

5. Advantages of HDF HOMADUR® Primed for door skins

- The final varnishing can be carried out using any commonly used lacquering system. However, a test lacquering with subsequent adhesion tests should be carried out in advance.
- Available in standard colour tones white and beige. Further colour tones available on request.

6. Storing HDF HOMADUR® Primed for door skins

The primed door skins should be stored in closed, well-ventilated, temperature-controlled rooms.

7. Please note

For further information please see the general specifications of HDF HOMADUR®. The information above is provided to the best of our knowledge, but no liability can be inferred.

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